

Date: Friday, 12/06/2009 12:36:47 PM
 User: Melanie Fauteux

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : SHOULDER HARNESS KIT
Job Number : 48570	
Estimate Number : 10804	
P.O. Number :	Part Number : DISASSEMBLE20
This Issue : 12/06/2009 S.O. No. :	Drawing Number : D412-702-101B
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 48569	Material :
Written By :	Due Date : 19/06/2009 Qty: 1 Um: Each
Checked & Approved By : MF 09-06-12	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK X 1 D412-702-101B B47443 ✓

DISASSEMBLE ALL PARTS AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBERS
 ADJUST IN ACCPAC

1 X D3573-7 B 31864
 1 X D3579-046 B 47319
 1 X K62 B N/A
 4 X MS24693S272 B Scrap
 4 X AN960JD10LL B Scrap
 4 X MS21042L3 B Scrap

GIVE D3579-046 TO QC

Adjust Accpac mf 09-06-12
 Kim need Qc21

2050612 ①

2.0	D412702101B	Harness Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Harness Assembly

B47443

mf 09-06-12

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



20510412 ①
 mf
 09-06-12

Date: Friday, 12/06/2009 12:37:30 PM

User: Melanie Fauteux

JOB HISTORY : DETAIL

Job Number	: 47443	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 12854	DWG Name	: HARNESS ASSEMBLY
Purchase Order #	:	Part Number	: D412702101B
Complete Date	: 07/05/2009 10:03:35	DWG Number	: ICA 412-702 P79 R 3
		Rev.	: 3

DUE DATE		ORDERED		DELIVERED	
30/04/2009		2		2	

1.0 D35737-Adapter INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty		COST
06/05/2009	QUIR01: Quirion, Sonia	D35737	2.000		\$42.11
					Lot # 31864 Qty. 2
Subtotal:		QTD:	0	CTD:	2
					\$42.11

2.0 D3579046-Shoulder Harness INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty		COST
07/05/2009	FAUT01: Fauteux, Melanie	D3579046	2.000		\$660.92
					Lot # 47319 Qty. 2
Subtotal:		QTD:	0	CTD:	2
					\$660.92

3.0 K62-CLIP INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty		COST
06/05/2009	QUIR01: Quirion, Sonia	K62	2.000		\$5.94
					Lot # 110957 Qty. 2
Subtotal:		QTD:	0	CTD:	2
					\$5.94

4.0 MS24693S272-Screw INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty		COST
06/05/2009	QUIR01: Quirion, Sonia	MS24693S272	8.000		\$0.74
					Lot # 111295 Qty. 8
Subtotal:		QTD:	0	CTD:	8
					\$0.74

5.0 AN960JD10LL-Washer INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty		COST
06/05/2009	QUIR01: Quirion, Sonia	AN960JD10LL	8.000		\$0.23
					Lot # 19600 Qty. 8
Subtotal:		QTD:	0	CTD:	8
					\$0.23

6.0 MS21042L3-Nut INVENTORY ITEM					
DATE	EMPLOYEE	TYPE	Qty		COST
06/05/2009	QUIR01: Quirion, Sonia	MS21042L3	8.000		\$1.91
					Lot # 110844 Qty. 8
Subtotal:		QTD:	0	CTD:	8
					\$1.91

7.0 SMALL FAB 1 Internal Operation							
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
06/05/2009	BOUC02: Boucher, Emilie	Run	2.000	0.16	\$2.70	0.16	10.50
Subtotal:		QTD:	2	CTD:	0	0.16	\$13.20

		TIME	COST
	Machine Time:	0.16	\$10.50
	Labor:	0.16	\$2.70
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$711.85
	SUB-COMPONENT (SUB-JOB):		\$0.00
Total:			\$725.05
COST PER UNIT:			\$362.52